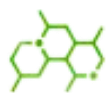


ECOPRINT BLOCK PES

Antimigration grey under-base paste



Chemical Nature
Acrylic Emulsion.



Ionic Nature
Anionic



Viscosity
45000-50000 m-Pas
(NDJ-5S), Sp L4 at
12rpm at 20-25°C



pH
8-9



Physical Appearance
Black Viscous Paste



Fabric Type
PES & PC



Squeegee
Shore: 65-75



Mesh
Count: 43-62 T



Health & Safety
SDS available upon
request



Product Features

- It is suitable to be applied in flat-machine or automatic machine.
- It must be applied as a base in whites or lacquer printing (ECOPRINT range) with intermediate drying with Flash driers.
- Despite the used layers, the final touch is very soft.



Application

- For the best result, please print at a moisture condition of 50-80% and note the impact of temperature on operability.
- The following procedure is recommended
 - **Step 1:** Print ECOPRINT BLOCK PES
 - **Step 2:** Flash
 - **Step 3:** Print ECOPRINT BLOCK PES
 - **Step 4:** Flash
 - **Step 5:** Print ECOPRINT WHITE ES-100
 - **Step 6:** Flash
 - **Step 7:** Cure at 150° -160 °C (3-2 Min).



Storage

- Stable for 12 months, whenever kept in the original containers at 25-35 °C.



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Information concerning the safety regulations can be taken from the Material Safety Data Sheet of this product. We reserve the right to modify the product and technical leaflet. Our department for applied technique is always at the service for further information and advice.